

*ABSTRACT AMENDMENT*

Replace the text of the Abstract with:

A roll forming apparatus used for rolling a ~~selected~~ material around a cylindrical core. ~~The apparatus that~~ comprises a core support, a roll support means, and a material supply means. ~~The core support is for supporting the cylindrical core.~~ The core support has an associated core rotation means for rotating the core about ~~a core rotation~~ an axis at a controllable ~~rotation~~ rate. The roll support means supports a plurality of forming rolls positioned to surround the core about the core rotation axis. The roll support means has a roll control means operable to both radially position the plurality of forming rolls relative to the core rotation axis ~~and to constrain the plurality of forming rolls to be~~ so that they are equally spaced from the ~~core~~ rotation axis, ~~in order to provide integrated adjustment of the plurality of forming rolls to control a radial dimension of a substantially symmetrical forming space defined by the plurality of forming rolls.~~ The material supply means is for supplying the selected material to the core at a material supply rate, and has an associated material supply control means for controlling the material supply rate.